

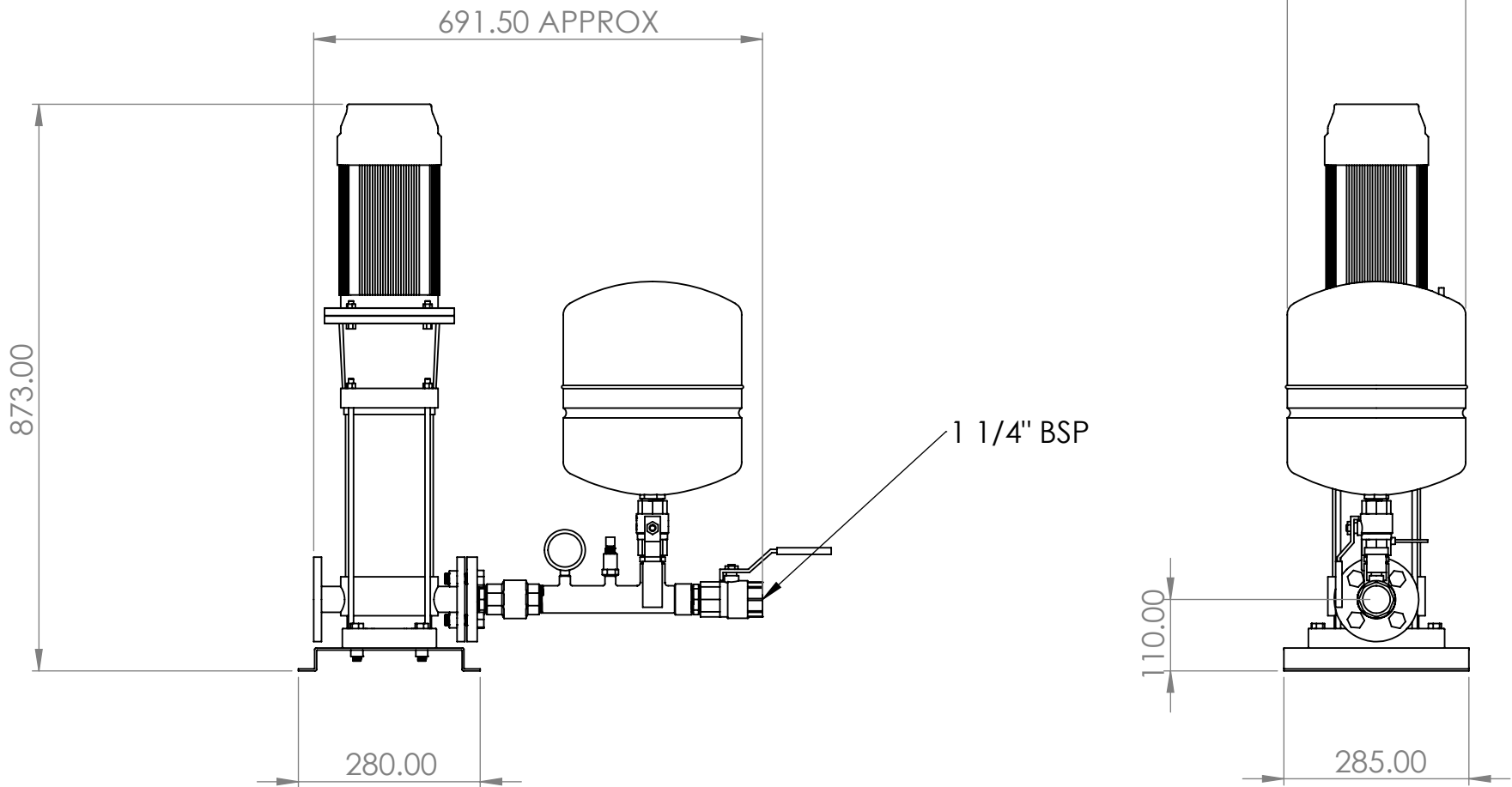
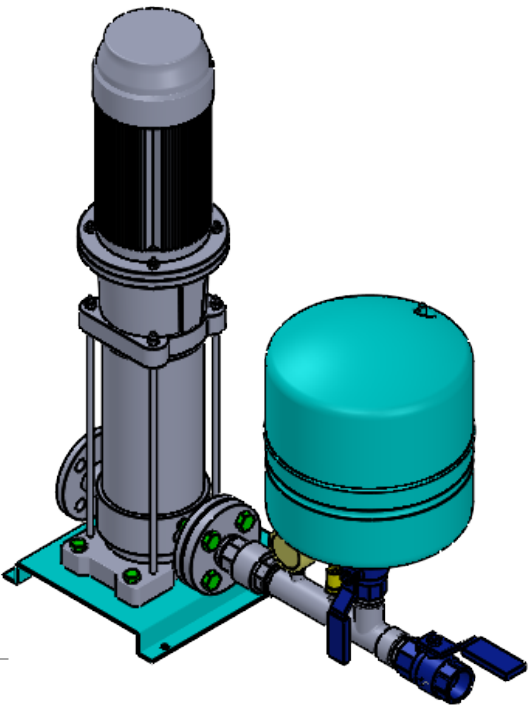
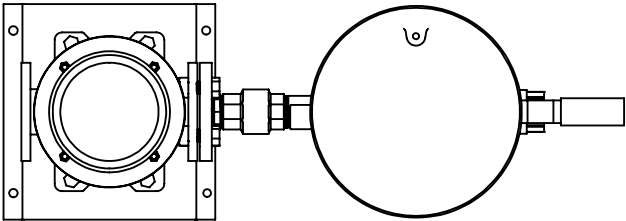
CAD FILE: P:\Engineering\MECHANICAL\PUMPS\MULTI STAGE PUMPS\3D DRAWINGS\BIA 1VMS5-10T\BIA 1VMS5-10T

8 7 6 5 4 3 2 1

DO NOT SCALE OFF DRAWING. IF IN DOUBT ASK!

WEIGHT: Kg

- NOTES:
1. REMOVE ALL BURRS, SHARP EDGES AND WELD SPLATTER
 2. ALL FLANGES TO BE FLAT, SQUARE AND PARALLEL



-	-	-	-	-	-	TO BE MODIFIED ON SW ONLY		DRN.	M H	12-09-2025	  WELLING & CROSSLEY PTY LTD 59 EXPORT DRIVE, BROOKLYN VIC 3012 60 ASHFORD AVE, MILPERRA NSW 2214 UNIT 8/235 CAMBOON RD, MALAGA WA 6090 UNIT 2/255 CHRISTENSEN RD, STAPYLTON QLD 4207 EMAIL: sales@wellcross.com.au	  THIS DRAWING AND DESIGN REMAIN THE PROPERTY OF WELLING & CROSSLEY PTY. LTD. A.B.N. 61 005 690 273. THIS DRAWING AND DESIGN CAN NOT BE COPIED OR ALTERED IN ANY WAY WITHOUT PRIOR WRITTEN APPROVAL FROM WELLING & CROSSLEY PTY. LTD. THIS DRAWING AND ALL COPIES, HARD & SOFT MUST BE RETURNED TO WELLING & CROSSLEY PTY. LTD. UPON REQUEST FROM WELLING & CROSSLEY PTY. LTD.	TITLE : BIANCO SUMIT SERIES MULTI STAGE PUMP BIA-1VMS5/10T GENERAL ARRANGEMENT			SHEET 1 OF 1	
-	-	-	-	-	-	DRAWN SCALE : 1:1		CHK.	-	12-09-2025			DRG No: BIA 1VMS5-10T			A3	REV B
-	-	-	-	-	-	PLOT SCALE : 1:10@ A3	SURFACE FINISH:										
B	ISSUED FOR MANUFACTURE					M H	12-09-2025	-	12-09-2025	TOLERANCES							
A	ISSUED FOR APPROVAL					M H	12-09-2025	-	12-09-2025	ASSEMBLY DIMENSIONS ± 3 mm FABRICATED DIMENSIONS ± 2 mm MACHINING DIMENSIONS ± 0.125 mm UNLESS OTHERWISE SPECIFIED							
REV.	DESCRIPTION					DRN	DATE	CHK.	DATE.	MATERIAL: N/A							